

# KYOCERA® TK-332 SERIES

## EASY TO REMANUFACTURE CARTRIDGE INSTRUCTIONS



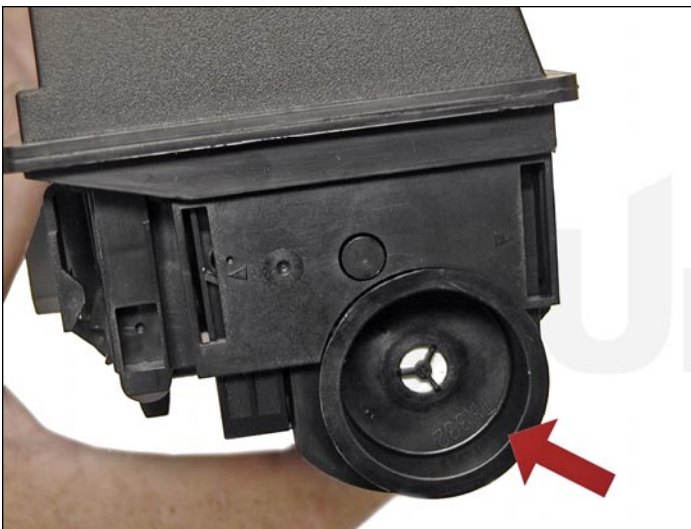
KYOCERA TK-332 SERIES TONER CARTRIDGE

# REMANUFACTURING THE KYOCERA TK-332 SERIES TONER CARTRIDGES

By Mike Josiah and the Technical Staff at UniNet



The Kyocera TK-332 series toner cartridges are used in the FS-4000. They are rated for 20,000 pages at 5% coverage. The toner cartridge sells with a waste toner bottle and a corona grid cleaner. There is a chip on the cartridge that must be replaced each cycle. The printer ships with starter toner cartridge rated at 10,000 pages. The supplies used in this cartridge are also compatible with the following toner cartridges: FS-2000 OEM TK-312 USA and TK-310 Europe rated at 12,000 pages, FS 3900 OEM TK-322 USA and TK-320 Europe rated at 15,000 pages, and FS 4000 OEM TK-332 USA / TK-330 Europe rated at 20,000 pages.



1. Remove the fill plug.

Clean out all the remaining toner.



2. Make sure the toner port is closed.

Fill with the TK-332 toner.



3. Re-install the fill plug.



4. Clean out or replace the waste bottle.



5. Replace the RF type chip (the chip is manufactured into the label).

